



JAMES B. BEAM
K-Y INSTITUTE U.S
University of Kentucky



TALE TWO BEVERAGES:

CASE STUDY FOR ACADEMIC & INDUSTRY
PARTNERSHIPS VIA
STUDENT INQUIRY



Justin LeVaughn – The Void Sake Co

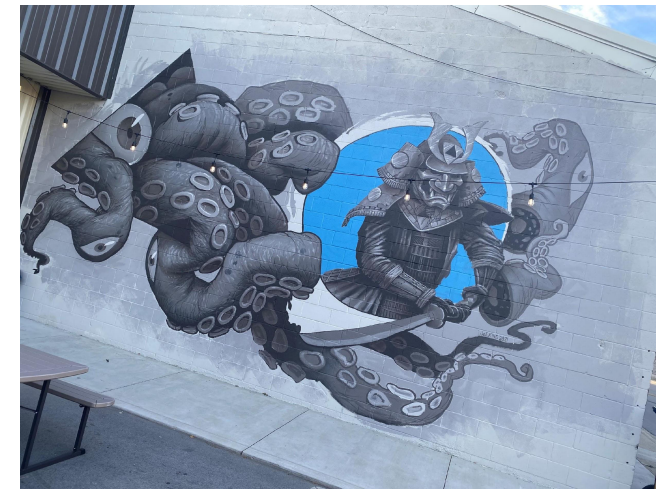
Dr. Tyler Barzee – JBBI

Benjamin Lin - JBBI

OUTLINE

- The People & Places
 - James B Beam Institute of KY Spirits (JBBI)
 - The Void Sake Company
- Goals
 - Potential new product line
 - Guided student inquiry
 - Industry outreach & Collaboration
- Outcomes
 - Academic – Industry Talent Pipeline
 - Industry connections across beverages
 - Expanding Sake brewing impact
- Conclusions





“Out of the Darkness emerges a creature born of American Craft & Japanese tradition.”

- Sake brewery
 - 1700 sq ft production space
 - Traditional & Flavor infused sakes
 - Experimental & collaborative





“Out of the Darkness emerges a creature born of American Craft & Japanese tradition.”

- Full-service tasting bar
 - 2500 sq ft
 - Lexington Warehouse Block
 - Low-lit intimate sake forward experience
 - Sake, sake cocktails, beer & spirits
 - Community space



VOID EDUCATION & COMMUNITY SPACE

Values

- Expand sake awareness & Education

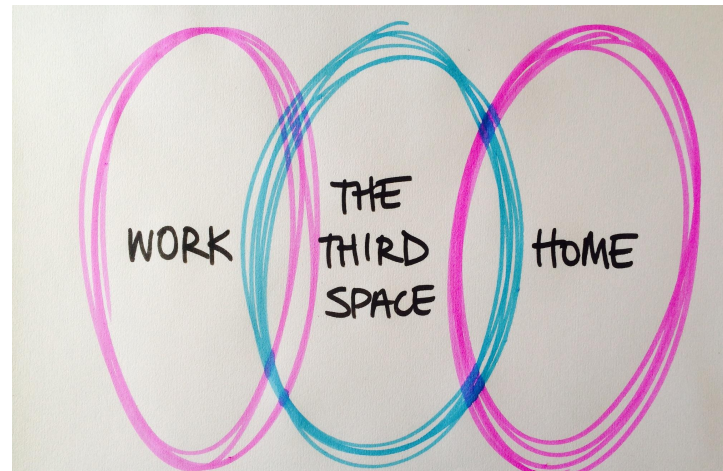
Education

- Brewery tours & guided Tastings
- Bar staff Sake School



Outreach

- 3rd Spaces Concept: bring people together & engage with Community over Sake
- Engagement & collaboration with other institutions, other businesses



WEEKLY UPDATE
THE VOID SAKE CO.



World's largest teaching distillery

- First barrel filled March 14, 2024
- 80 barrels in first year
- Target: 150 barrels / year
- 400 gallon Cook & Ferm -> 1.25 barrel / batch
- Vendome 12" column still with doubler
- Boswell Family & ISC Maturation Facility with 660 Barrel K-Rax system



Leading the global advancement of the American whiskey industry through workforce education, scientific discovery, environmental sustainability, community and social responsibility.

SUNTORY
GLOBAL SPIRITS

 **Pigman**
College of Engineering

 **Martin-Gatton**
College of Agriculture,
Food and Environment

 **Gatton College of**
Business and Economics

 **College of Arts**
and Sciences

Research

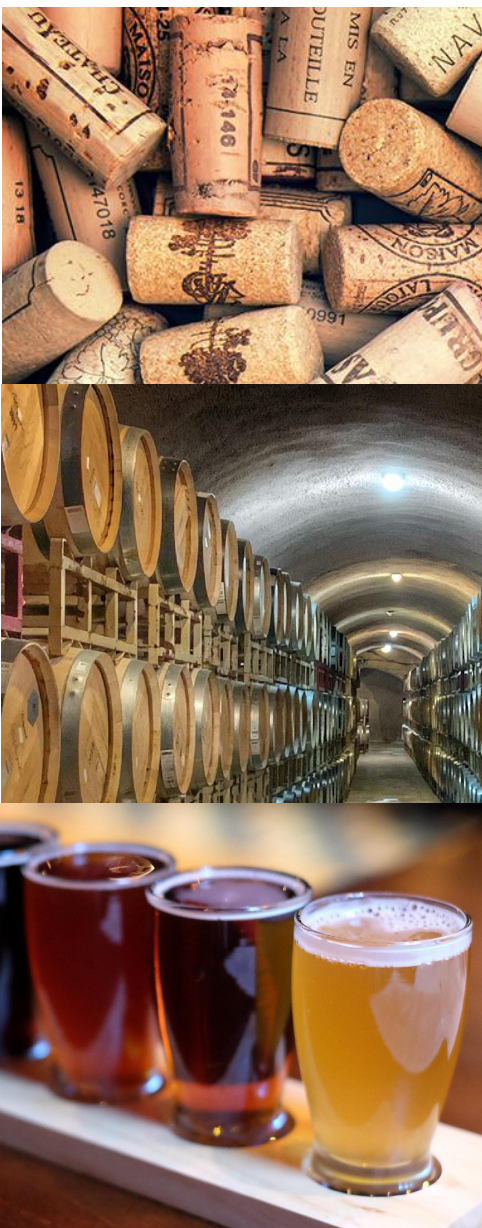
- Collaborative Projects
- Confidential Projects

Education

- Certificate Program
- Internships and Scholarships
- Capstone Projects
- Industry Trainings and Workshops

Outreach and Community

- Annual Conference



Certificate in Distillation, Wine and Brewing Studies (DWBS) – 12 credits

1 Required Course

Distillation, Wine and
Brewing Science

Spirit Chemistry

Pick any 3 Electives from the Following Courses

Brewing
Brewing Science & Technology*

Wine
Introduction to Viticulture
Introduction of Enology*
Wine Appreciation*

Distilling
Bourbon Production Engineering
Distilled Spirits Production: Gin*
Spirits Commercialization

General Topics
DWBS Independent Research
DWBS Experiential Learning
Craft Writing
Beer, Wine and Spirits Tourism*

Food Systems
Food Fermentation
Sensory Evaluation of Foods

*Must be 21 by first day of class

In Person &
On-line
Courses

Study Abroad
Opportunities 2026
- Belgium



Fermentation and Bioprocess Engineering Lab

Department of Biosystems and Agricultural Engineering

Harnessing microbes for food, fuel, and materials

Teaching:

- **Graduate Experimental Design/Stats Course**
- **Life Cycle Assessment for Bioresource Engineering**
- **Independent Study:** Biosystems Engineering, Agricultural and Medical Biotechnology, Chemistry, Chemical Engineering
- **Students:**
 - 6 Graduate Students (3 MS, 3 PhD)
 - 5 Undergraduate Students
- **Co-PI NSF Research Experience for Undergraduates (REU) on Water Resource and Sustainable Engineering for Appalachia**



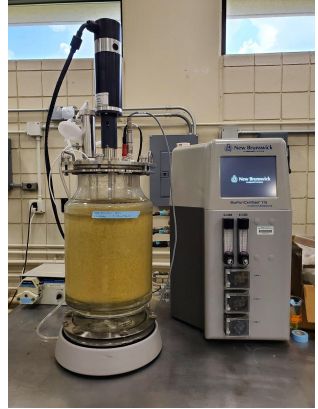
**Dr. Tyler
Barzee**

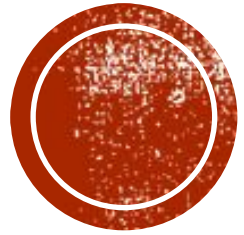




Dr. Tyler

- **Lab and Analytical Capabilities**
 - HPLC
 - Headspace GC
 - Mastersizer
 - Automated Fermentation Systems and Bioreactors
 - Lab-scale Distillation
 - Shaking Incubators
- **Goal:** Enable translation of high-impact ideas to industry & build a pipeline of talent through student projects





PROJECT GOALS

PROJECT GOALS

- Potential commercial product
 - Kasu-tori shochu
- Inquiry-based approach
- Fostering student connections with Industry
 - Talent pipeline

INQUIRY BASED LEARNING

Student centered approach that emphasizes **asking questions**, **investigation**, and constructing meaning through **active engagement**

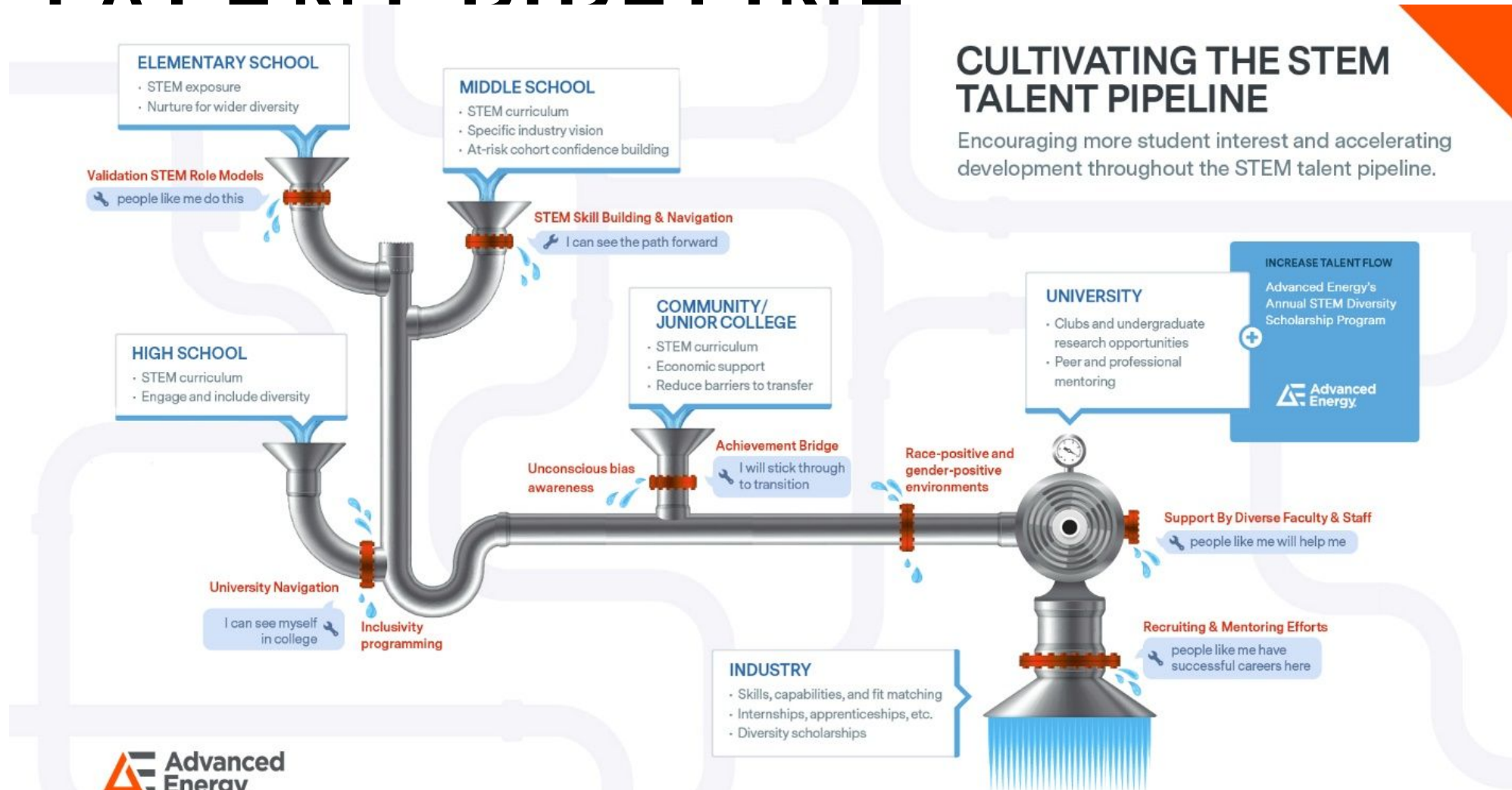
Principles:

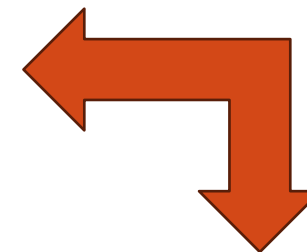
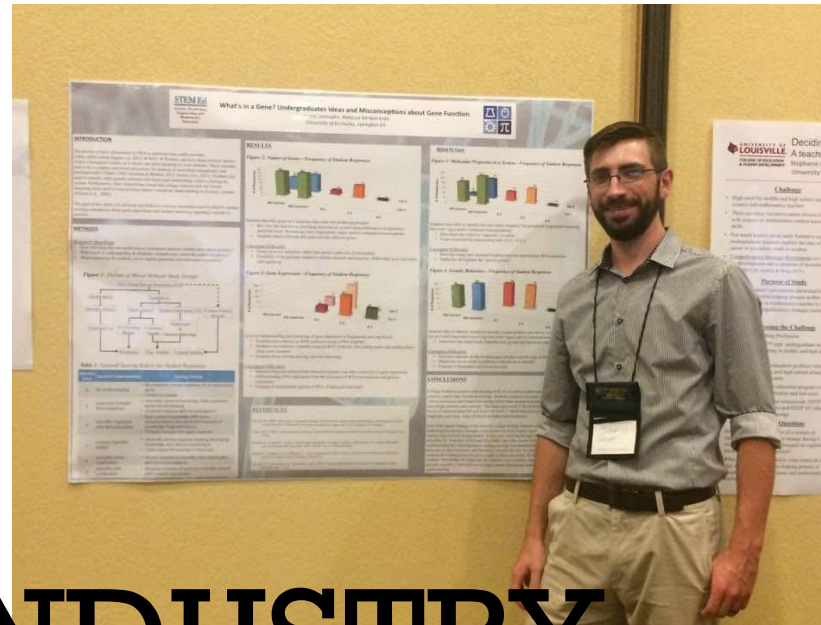
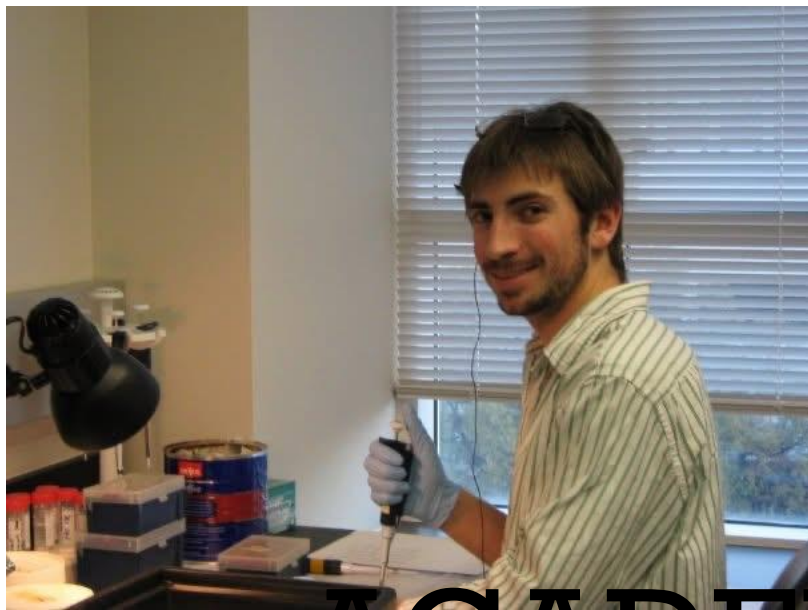
- Constructivist
- Student-led
- Collaborative
- Real-world connections



ACADEMIC – INDUSTRY

TALENT PIPELINE



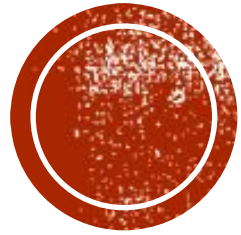


ACADEMIC-INDUSTRY PIPELINE EXAMPLE

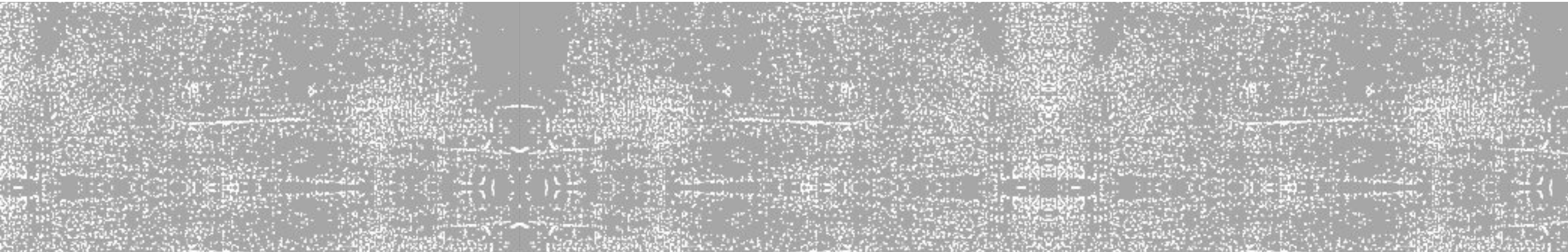


PROJECT OUTLINE

- Pilot study & Brewery Intern
- Guided Student Inquiry
- Publication of work & Industry Connections
- Large scale application



PROJECT OUTCOMES



GUIDED INQUIRY & INDUSTRY SUPPORT

- Pilot study & Brewery Intern
 - Exploration & Learning by doing...
 - Focusing research question
- Guided Student Inquiry
 - Targeted student questioning
 - Real-world connection
 - Tree House Distilling connection
- Publication of work
- Large scale application
 - Application w/ Void Sake Co
 - Creation of new product



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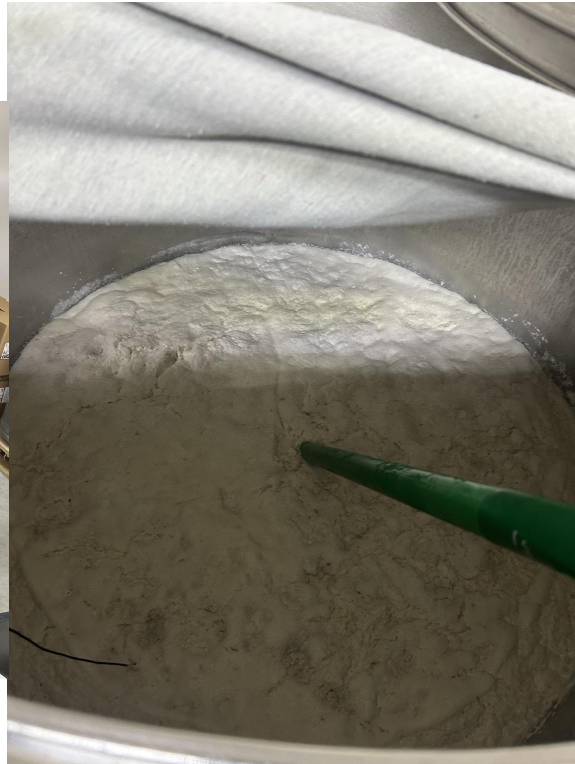
PROJECT OUTCOMES

Academic – Industry Talent Pipeline

Student Publication...

PROJECT OUTCOM

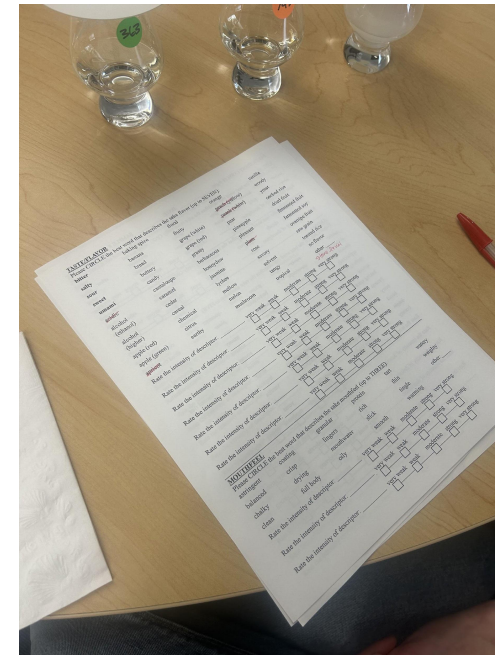
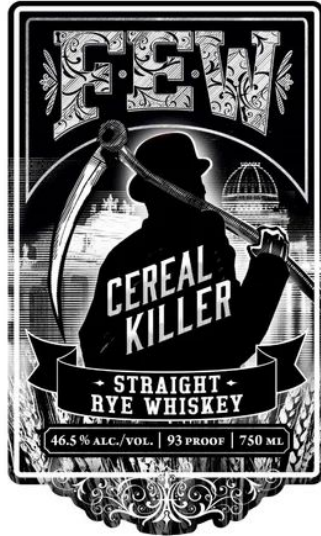
Other industry connections across beverages



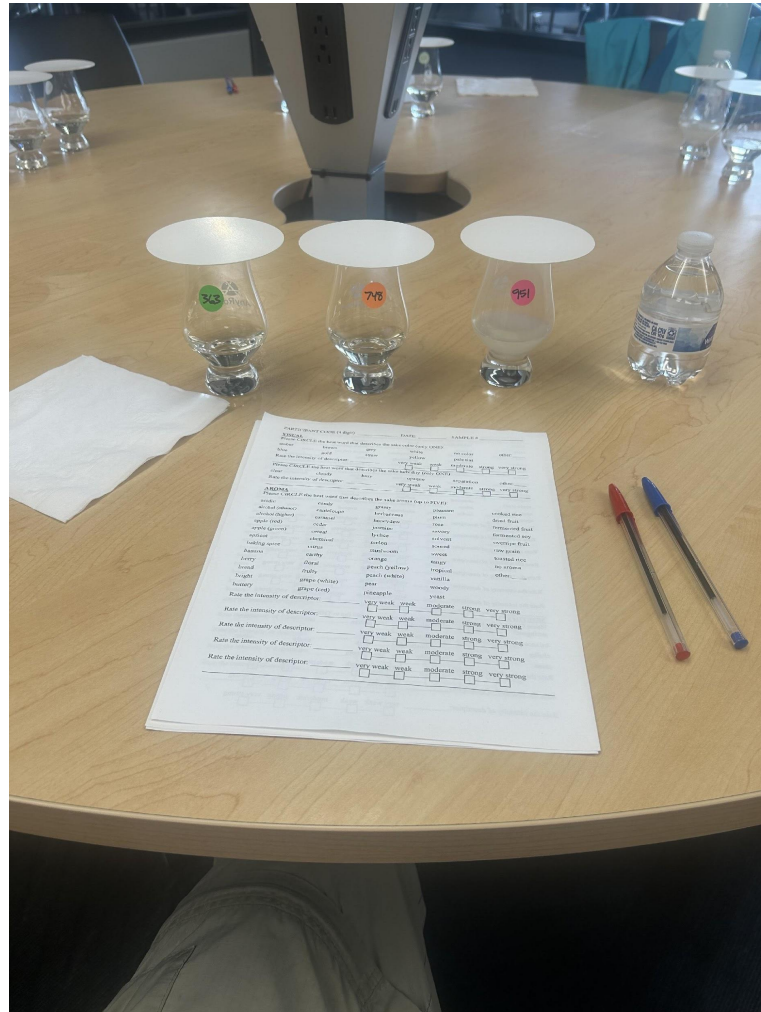
SAKE INDUSTRY EXTENSION OPPORTUNITIES

Koji Whiskey Projects

Sake Sensory Panel



SAKE SENSORY PANEL



SENSORY BALLOT

PARTICIPANT CODE (4 digit): _____ DATE: _____ SAMPLE # _____

VISUAL

Please CIRCLE the best word that describes the sake color (only ONE):

amber brown grey white no color other: _____

blue gold straw yellow pale tint

Rate the intensity of descriptor: _____ very weak weak moderate strong very strong

Rate the intensity of descriptor: _____ ☐ ☐ ☐ ☐ ☐

Please CIRCLE the best word that describes the sake turbidity (only ONE):

clear hazy cloudy opaque separation other: _____

Rate the intensity of descriptor: _____ very weak weak moderate strong very strong

Rate the intensity of descriptor: _____ ☐ ☐ ☐ ☐ ☐

AROMA

Please CIRCLE the best word that describes the sake aroma (up to FIVE):

acidic candy grassy pleasant cooked rice

alcohol (ethanol) cantaloupe herbaceous plum dried fruit

alcohol (higher) caramel honeydew rose fermented fruit

apple (red) cedar jasmine savory fermented soy

apple (green) cereal lychee solvent overripe fruit

apricot chemical melon soured raw grain

baking spice citrus mushroom sweet toasted rice

banana earthy orange tangy no aroma

berry floral peach (yellow) tropical other: _____

bread fruity peach (white) vanilla

bright grape (white) pear woody

buttery grape (red) pineapple yeast

Rate the intensity of descriptor: _____ very weak weak moderate strong very strong

Rate the intensity of descriptor: _____ ☐ ☐ ☐ ☐ ☐

Rate the intensity of descriptor: _____ very weak weak moderate strong very strong

Rate the intensity of descriptor: _____ ☐ ☐ ☐ ☐ ☐

Rate the intensity of descriptor: _____ very weak weak moderate strong very strong

Rate the intensity of descriptor: _____ ☐ ☐ ☐ ☐ ☐

Rate the intensity of descriptor: _____ very weak weak moderate strong very strong

Rate the intensity of descriptor: _____ ☐ ☐ ☐ ☐ ☐

Rate the intensity of descriptor: _____ very weak weak moderate strong very strong

Rate the intensity of descriptor: _____ ☐ ☐ ☐ ☐ ☐

TASTE/FLAVOR

Please CIRCLE the best word that describes the sake flavor (up to SEVEN):

bitter baking spice floral orange vanilla

salty banana fruity peach (yellow) woody

sour bread grape (white) peach (white) yeast

sweet buttery grape (red) pear cooked rice

umami candy grassy pineapple dried fruit

acidic cantaloupe herbaceous pleasant fermented fruit

alcohol (ethanol) caramel honeydew plum fermented soy

alcohol (higher) cedar jasmine rose overripe fruit

apple (red) cereal lychee savory raw grain

apple (green) chemical mellow solvent toasted rice

apricot citrus melon tangy no flavor

apricot earthy mushroom tropical other: _____

Rate the intensity of descriptor: _____ very weak weak moderate strong very strong

Rate the intensity of descriptor: _____ ☐ ☐ ☐ ☐ ☐

Rate the intensity of descriptor: _____ very weak weak moderate strong very strong

Rate the intensity of descriptor: _____ ☐ ☐ ☐ ☐ ☐

Rate the intensity of descriptor: _____ very weak weak moderate strong very strong

Rate the intensity of descriptor: _____ ☐ ☐ ☐ ☐ ☐

Rate the intensity of descriptor: _____ very weak weak moderate strong very strong

Rate the intensity of descriptor: _____ ☐ ☐ ☐ ☐ ☐

Rate the intensity of descriptor: _____ very weak weak moderate strong very strong

Rate the intensity of descriptor: _____ ☐ ☐ ☐ ☐ ☐

Rate the intensity of descriptor: _____ very weak weak moderate strong very strong

Rate the intensity of descriptor: _____ ☐ ☐ ☐ ☐ ☐

Rate the intensity of descriptor: _____ very weak weak moderate strong very strong

Rate the intensity of descriptor: _____ ☐ ☐ ☐ ☐ ☐

Rate the intensity of descriptor: _____ very weak weak moderate strong very strong

Rate the intensity of descriptor: _____ ☐ ☐ ☐ ☐ ☐

Rate the intensity of descriptor: _____ very weak weak moderate strong very strong

Rate the intensity of descriptor: _____ ☐ ☐ ☐ ☐ ☐

Rate the intensity of descriptor: _____ very weak weak moderate strong very strong

Rate the intensity of descriptor: _____ ☐ ☐ ☐ ☐ ☐

Rate the intensity of descriptor: _____ very weak weak moderate strong very strong

Rate the intensity of descriptor: _____ ☐ ☐ ☐ ☐ ☐

Rate the intensity of descriptor: _____ very weak weak moderate strong very strong

Rate the intensity of descriptor: _____ ☐ ☐ ☐ ☐ ☐

Rate the intensity of descriptor: _____ very weak weak moderate strong very strong

Rate the intensity of descriptor: _____ ☐ ☐ ☐ ☐ ☐

Rate the intensity of descriptor: _____ very weak weak moderate strong very strong

Rate the intensity of descriptor: _____ ☐ ☐ ☐ ☐ ☐

Rate the intensity of descriptor: _____ very weak weak moderate strong very strong

Rate the intensity of descriptor: _____ ☐ ☐ ☐ ☐ ☐

MOUTHFEEL

Please CIRCLE the best word that describes the sake mouthfeel (up to THREE):

astringent coating granular protein tart watery

balanced crisp lingers rich thin weighty

chalky drying mouthwater slick tingle other: _____

clean full body oily smooth warming

Rate the intensity of descriptor: _____ very weak weak moderate strong very strong

Rate the intensity of descriptor: _____ ☐ ☐ ☐ ☐ ☐

Rate the intensity of descriptor: _____ very weak weak moderate strong very strong

Rate the intensity of descriptor: _____ ☐ ☐ ☐ ☐ ☐

Rate the intensity of descriptor: _____ very weak weak moderate strong very strong

Rate the intensity of descriptor: _____ ☐ ☐ ☐ ☐ ☐

Rate the intensity of descriptor: _____ very weak weak moderate strong very strong

Rate the intensity of descriptor: _____ ☐ ☐ ☐ ☐ ☐

TRIANGLE TESTING

PARTICIPANT CODE (4 digit): _____ DATE: _____

Triangle Test Set A

Please smell and taste the three samples. Circle the sample that is different than the other two.

106

752

843

If you can, please indicate how the one sample is different from the other two:

Please rate your linking of the “different” sample:

Dislike extremely	<u>Dislike</u> very much	Dislike moderately	Dislike slightly	Neither like <u>or</u> dislike	Like slightly	Like moderately	Like very much	Like extremely
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Please rate your liking of the “similar” samples:

Dislike extremely	<u>Dislike</u> very much	Dislike moderately	Dislike slightly	Neither like <u>or</u> dislike	Like slightly	Like moderately	Like very much	Like extremely
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Which do you prefer? # _____

Triangle Test Set B

Please smell and taste the three samples. Circle the sample that is different than the other two.

394

211

650

If you can, please indicate how the one sample is different from the other two:

Please rate your linking of the “different” sample:

Dislike extremely	<u>Dislike</u> very much	Dislike moderately	Dislike slightly	Neither like <u>or</u> dislike	Like slightly	Like moderately	Like very much	Like extremely
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Please rate your liking of the “similar” samples:

Dislike extremely	<u>Dislike</u> very much	Dislike moderately	Dislike slightly	Neither like <u>or</u> dislike	Like slightly	Like moderately	Like very much	Like extremely
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Which do you prefer? # _____

PARTICIPANT CODE (4 digit): _____ DATE: _____

Triangle Test Set C

Please smell and taste the three samples. Circle the sample that is different than the other two.

576

483

019

If you can, please indicate how the one sample is different from the other two:

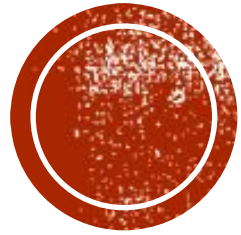
Please rate your linking of the “different” sample:

Dislike extremely	<u>Dislike</u> very much	Dislike moderately	Dislike slightly	Neither like <u>or</u> dislike	Like slightly	Like moderately	Like very much	Like extremely
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Please rate your liking of the “similar” samples:

Dislike extremely	<u>Dislike</u> very much	Dislike moderately	Dislike slightly	Neither like <u>or</u> dislike	Like slightly	Like moderately	Like very much	Like extremely
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Which do you prefer? # _____

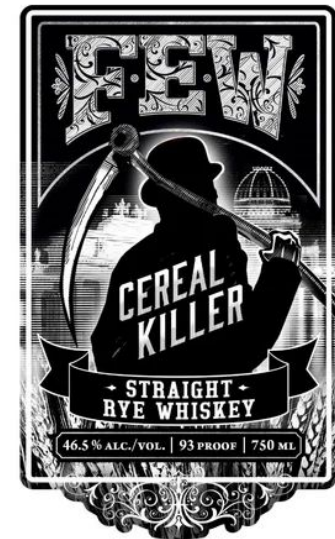


WHY IT ALL MATTERS...



EFFECT OF STARTING
INGREDIENTS ON THE
DEVELOPMENT AND SENSORY
CHARACTERISTICS OF SAKE

Kelsey Lamb
ASC 771 Seminar
2:00pm Monday 3/31/25 in B52





QUESTION

